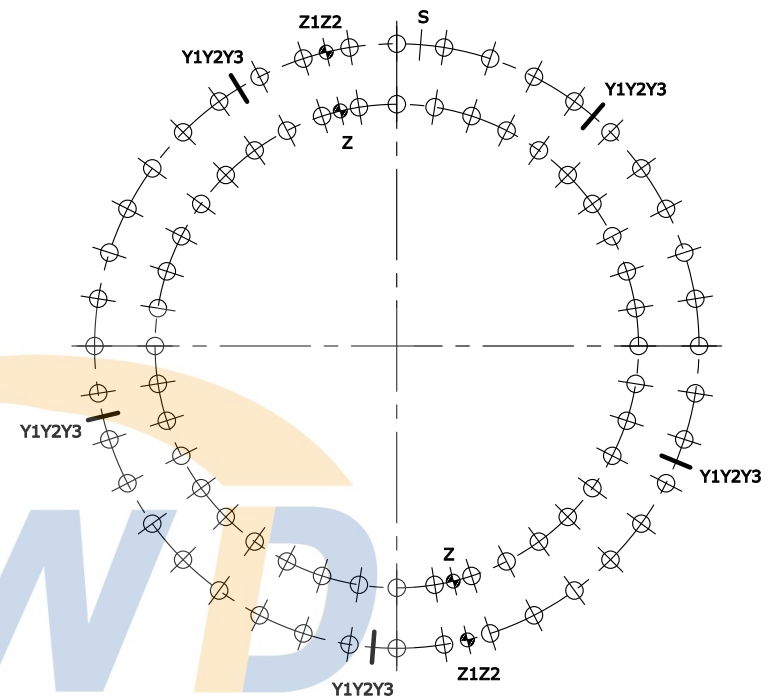
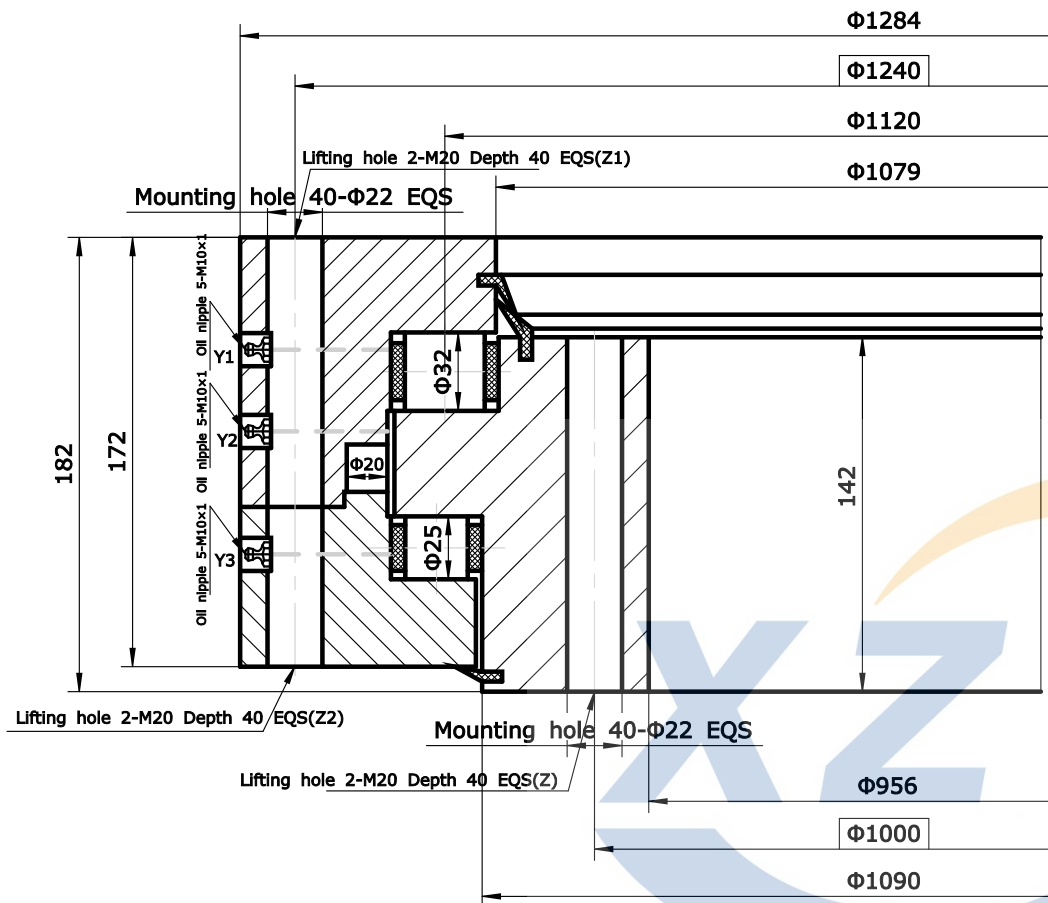


U.O.N ∇ 6.3



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5 mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight	
Module	m	Gear heat treatment requirements		Date		Approve		130.32.1120				820kg	
Teeth no	z	Precision(GB10095-88)		Qty	Size	Adial clearance	0.03~0.08	Machine tolerances without notes				Scale	
Teeth pressure angle	α	Inner ring mounting hole		40	$\Phi 22$	Radial clearance	0.04~0.20	≤ 200	≤ 500	≤ 710	≤ 1120	Total 1 page	
Modification coefficients	x	Outer ring mounting hole		40	$\Phi 22$			± 0.30	± 0.40	± 0.50	± 0.65	The 1st page	
Reduction coefficients	km	Oil hole		3x5	M10x1			≤ 1600	≤ 2000	≤ 2500	≤ 3150		
Pitch diameter	d							± 0.80	± 0.95	± 1.10	± 1.35		
								≤ 4000	≤ 5000				
								± 1.65	± 2.0				
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011		<p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p> <p>XZWD 万达 Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>					